NOTES: UNLESS OTHERWISE SPECIFIED:
1. THIS DRAWING MODIFIES AN EXISTING VENDOR PART.
3. ALL DIMENSIONS IN INCHES EXCEPT AS NOTED.
4. CHAMFER OR RADIUS SHARP EDGES .020-.040 TO REMOVE BURRS LEFT BY MACHINING.
5. MACHINED SURFACE ROUGHNESS TO BE 32 MICRO-INCHES OR BETTER.

ALTERED ITEM DRAWING
MAKE FROM:
(25741-539 SIDE PANEL)

MONSOON CHASSIS
SIDE PANEL W/ FAN CUTOUT

MONSOON
SIDE PANEL W/ FAN CUTOUT

3K ø.138 THRU ALL
8-32 UNC THRU ALL

DIMENSIONS: 4.424, 8.265, 5.188, 10.38, 2.710, 3.239, 8.285, 8.328, 4.130

MATERIAL: ALUMINUM 6061-T651

CALCULATED WEIGHT (LBS): 1.03

CURRENT REV: PS

PS

PS

MRA

1/18/05

SHRINT: 1 OF 1

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