1. REMOVE ALL BURRS AND SHARP EDGES.

5. MATERIAL:

3. FINISH:

6. DIMENSIONS ON SECTIONS A-A, B-B AND E-E ARE SHOWN FOR REFERENCE ONLY.

2. MACHINED SURFACE ROUGHNESS: 125

7. SEAL 6 POSITIONS MARKED "G" FROM THE INSIDE 6 MM DEEP. USE RTV SILICONE RUBBER COMPOUND AFTER FINISH.

188.03 15.97

0 127.00

TYP. DRILL

TAP M6x1.0 x 11.00 DP

DRILL

3.45 x 12.30 DP

8 PLACES MARKED "L"

TAP #8-32 THD x 8.33 DP

4 PLACES MARKED "Q".

M6X1.0 - 6H

M6X1.0 - 6H

8 PLACES

TYP. DRILL

TAP M6x1.0 x 12.00 DP

3 PLACES

2 PLACES

2 PLACES

M8X1.25 - 6H

M10X1.5 - 6H

8.50

4 PLACES

18 PLACES MARKED "Y".

BENT +X PORT

ISOMETRIC VIEWS

SECTION A-A

MOUNTING SURFACE

SECTION B-B

SECTION E-E

STRAIGHT PORT

CALIBRATION PORT